

## HARD ROCK MINING | SOFT ROCK MINING | TUNNELLING

# LOKSET® TOOSPEEDIE®

## TWO SPEED RESIN, ANCHORING MEDIUM

### DESCRIPTION

The LOKSET® TOOSPEEDIE® is a two-speed resin capsule that consists of a reinforced, thixotropic polyester resin mastic in one compartment and an organic peroxide catalyst separated by a physical barrier in the other. The rotation of the bolt during installation ruptures the capsule, shreds the skin and mixes the two components causing a chemical reaction and transforming the resin mastic into a solid anchor. The capsule is available in either 40:50 or 50:50 ratio of fast: slow speeds.



### APPLICATION AND USES

The Lokset Toospeedie resin capsule is used primarily as an anchoring medium for rockbolts and long tendons. They provide roof and sidewall support in mines and tunnels. Can be used with both hydraulic and pneumatic roof bolters.

Other uses include:

- Marine fixings above or below water
- Ground anchors in rock
- Fixtures to building structures
- Pipe and cable support fixings
- Crane and rail track fixing
- Anchoring bolts for machinery

- Protects bolt from corrosion, can be used in wet or underwater conditions
- Unaffected by vibration
- No expansion stresses, can be used in weak strata
- Full encapsulation with pretensioning when using combination Toospeedie capsules
- A unique design of capsule configuration enabling extremely effective mixing of resin mastic and catalyst compartments
- Guarantees both fast and slow set capsules are installed
- Both speeds compatible giving reduced back pressure and easier penetration
- No plastic or cardboard joiners required
- Acts as a reinforcement that clamps the individual strata layers together into a single high strength beam

### ADVANTAGES

Selection of appropriate capsule enables a wide variety of applications:

- Rapid insertion, easy and quick to use
- Higher compressive strength, strong, rapid and consistent anchorage
- Reduced handling and wastage

## TECHNICAL DATA

Typical insertion properties at 25°C:

Speed Ratio	Speed	Spin Time <sup>1</sup>	Hold Time <sup>2</sup>
50:50	XFast/Medium	11	12-19
50:50	Super Fast/Slow	11	10-60
50:50	XFast/Slow	12	12-60
50:50	Fast/Slow	14	12-60
50:50	Medium/Slow	16	19-60
40:60	XFast/Slow	12	12-60
40:60	Fast/Slow	14	15-60
40:60	Medium/Slow	16	19-60

<sup>1</sup> Approximate spin time in seconds

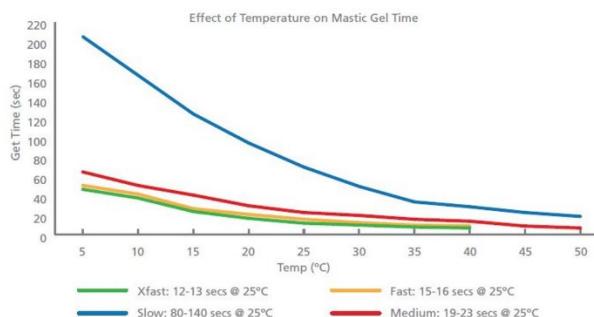
<sup>2</sup> Minimum hold time in seconds

The hold time is the minimum time allowed after completion of the spin time before bolt tensioning is attempted. In many cases the hold time will be greater than that listed.

The times listed are an indication only, they may vary with temperature, mining conditions, equipment, hole: bolt annulus, age and storage conditions of resin capsules.

Each mine site should be evaluated to determine optimum installation parameters.

### Temperature / Mastic Gel Time



### Compressive Strength

Tested in accordance with <sup>1</sup>BS 7861:Part 1:1996.

Tested on 40 mm cubes with slow set resin.

<sup>1</sup> Strata reinforcement support system components used in coal mines: Part 1, specification for rock bolting.

Typical results:

Age (hours)	Uniaxial compressive Strength (MPa)
24	>60

### Youngs Modulus

Tested on 2:1 aspect ratio cylinder with slow set resin by BHP Engineering.

Typical results:

Age (hours)	Young Modulus (GPa)
24	>6.5

### Push Out Test

Measured on 22 mm bolt, 50 mm encapsulation in 28 mm I.D. threaded cylinder, with slow set resin.

Typical results:

Age (hours)	Push out Force (kN)
24	>72

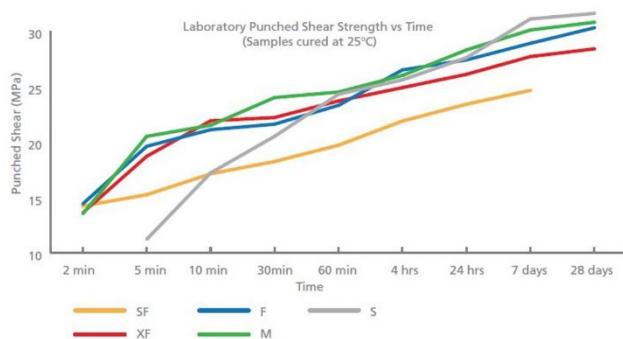
### Punched Shear Strength

This test provides excellent correlation with mine pull out tests (without the variances) and is directly related to the strength of the resin. With fast setting resins the test can be performed in a very short time after the resin mixture has gelled (15 seconds).

Measured according to BS 2782 (part 3).

- The appropriate quantities of resin mastic and catalyst are mixed together for six (6) seconds.

- The resultant mixture is squashed between two uniform flat steel plates and allowed to gel.
- The plates are taken apart and the cured slice of resin is placed between two steel templates.
- The device is placed in a tensiometer and a plunger is forced into a hole in the plates at a predetermined rate, thus pushing a flat circular disc out of the resin slice (i.e. shearing the resin).
- The force applied to shear the resin is recorded electronically by the tensiometer and converted to shear stress in MPa using the thickness of the disc in mm.



## APPLICATION METHOD

It is essential that good bolting procedures are followed and the instructions on the box are observed. As a guide the following steps must be taken:

1. Drill hole to correct diameter ensuring water/air flush is used. The hole should be clean and free from dust and other loose particles. In Coal mining 27-28 mm hole diameters are normally preferred with 22 mm core diameter roof bolts or cables. Do not exceed the manufacturers recommended diameter.
2. Drill hole to correct length for bolt. The ideal hole length should be at least 100 mm shorter than the bolt, dependent on the bolt/cable being used. Do not deviate from the manufacturers recommended length of hole in relation to the bolt.

3. Select the correct resin capsule(s) that has been specified for the job
4. Check that the use by date on the box label has not expired.
5. Follow the below insertion steps;

**Step 1:** Insert one Toospeedie capsule in the correct way:

Yellow end first	: Fast
	: SuperFast / Slow
	: XFast / Medium
	: Fast / Slow
	: XFast / Slow
Red end first	: Medium
	: Medium / Slow

**Step 2:** Push the capsule until the first capsule touches the top of the hole using the bolt (or other insertion device if available).

Ensure the capsule reaches the top of the hole. Do not insert the Toospeedie capsule upside down

Should insertion problems occur then the problem must be investigated.

6. Connect the bolt to the spinning dolly/spanner.
7. The bolt is pushed **and** spun at maximum rpm at a constant feed rate through the entire length of the capsule(s), when the top of the hole is reached a further 2 - 4 seconds spinning will suffice to ensure complete mixing.

Total spin time through the capsule and at the top of the hole should not exceed the "approximate spin time" on the box label. It is essential the bolt is pushed **and** spun to the top of the hole before mixing is completed.

**Note: Penetration time through the capsule to the back of the hole should be greater than 8 seconds**

8. Do not over mix the resin. If mixing continues beyond the recommended spin time and into the gel time, the solidifying chemical may be ground up and destroyed.
9. The bolt is then held stationary and after the hold time has elapsed the bolt may be tensioned as required.

The hold time is the **minimum** time allowed after completion of the spin time before bolt tensioning can be attempted. In many cases the hold time will be greater than that listed.

10. The following items must also be checked where hand-held (air operated) equipment is utilised:
  - Clean and dry supply of compressed air
  - Air supply from roof bolter to miner should not be more than 100 metres of 2" hose
  - Air pressure must be between 85 - 100 psi (586 - 690 KPa) when bolter(s) are operating
  - Water pressure should be between 80-90 psi (550 - 620 KPa) and hoses flushed out prior to connection

## SAFETY INSTRUCTIONS AND LIMITATIONS

The annular gap between bolt and hole diameter should be at a minimum. It is recommended the annular gap be between 4 - 6 mm e.g.

Bolt diameter : 22 mm

Hole diameter : 27 mm

Annular gap : 5 mm

Where larger annular gaps are encountered (e.g. in Hardrock mines) the bolt must possess larger deforms or a mixing device such as Posimix wire or Paddles. Follow the installation guidelines. Larger hole diameters/annular gaps may result in extended cure times, less efficient mixing, finger gloving of the bolt into the resin capsule, a reduction in load transfer (strength), a reduction in encapsulation length.

In all cases it is strongly recommended that short encapsulation pull tests be performed to verify that required load strengths are achieved.

Extended tensioning times may be due to:

- Low temperatures
- Broken ground
- Large hole diameters
- Insufficient spinning
- High nut break out loads
- High machine torque load levels

- Excessive thrust/feed on the installation rig
- Intermixing of slower setting resin into faster setting resin capsules.

The resin appearing to be "too quick" with the bolt not reaching the top of the hole may be due to:

- High temperatures
- Smaller diameter holes
- Hole closure
- Angled holes
- Misaligned holes/rigs
- Low feed pressure
- Premature nut break out
- Old/out of date resin

All bolting parameters will vary depending on several factors such as:

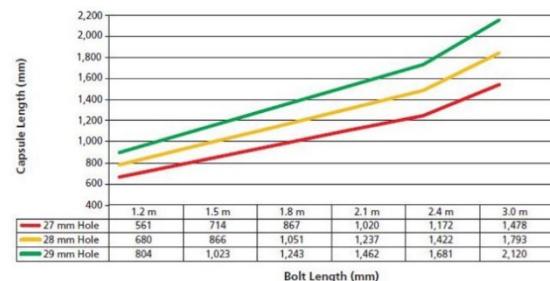
- Strata condition/type
- Temperature
- Hole: bolt annulus
- Age of resin capsule
- Equipment
- Installation method

## Volume

It is essential the correct length of capsule is selected to fill the volume left in the hole after allowing for the volume of the bolt.

It is good practice to use a capsule size which exceeds this volume by around 10% to allow for variations in hole diameter and length, bolt size and strata conditions.

25 mm nominal diameter capsule with 22 mm core diameter bolt  
Theoretical encapsulation + 10%



## TOOSPEEDIE® Product code

TS Toospeedie	50% fast set, 50% slow set
46 Toospeedie	40% fast set, 60% slow set
Standard Code	TS120025FS
1200	Capsule length of 1200mm

25

Capsule length of 25mm

## X2 TOOSPEEDIE® Resin Capsules

X2 (two resin capsules joined) TOOSPEEDIE (two speed capsule) are available for use with the QUICK-CHEM™ or other installation systems.

E.g. TS120026MSX2 (1200 mm of Medium set connected to 1200 mm of slow set, giving a total capsule length of 2400 mm) capsule folded in half for packaging

Contact Minova Australia for further information such as availability if other sizes and special packaging for export

## PACKAGING AND TRANSPORTATION

Lokset Toospeedie resin capsules are available in lengths from 880 to 1,500 mm, diameters 25 mm "nominal" (actual 23.6mm, 26 mm, 30 mm, 36mm and 38 mm).

Packed in water resistant cardboard cartons labelled with colour codes and supplied on wooden pallets.

## STORAGE AND SHELF LIFE

Suggested shelf life for Lokset Toospeedie resin capsule is 4 months when stored between 20-25°C. Extended shelf life can be expected when stored at lower temperatures of 0-5°C in cool rooms and is highly recommended. Stock rotation is strongly recommended. Storage at higher temperatures will severely reduce shelf life.

## STORAGE CONDITIONS

Store in a cool, dry place away from direct sunlight. Do not double stack pallets. When using cool room storage, the resin capsules should be allowed time to attain ambient temperature before use otherwise SPIN and HOLD TIMES will be extended.

## QUALITY

The superior quality of the Lokset resin capsule is assured through a four-part quality control program:

1. Raw Material Testing
2. In-process quality control testing
3. Finished product acceptance testing
4. Quality system management to ISO 9001

Testing levels and specifications for each of the above programs have been established statistically, based on actual historical data to ensure the customer receives a uniform quality product which will perform dependably under field conditions.

## HEALTH AND SAFETY

For further information see the Lokset Safety data sheet on [www.minovaglobal.com/apac](http://www.minovaglobal.com/apac)

## TECHNICAL SUPPORT

We provide technical advisory service by a team of specialists in the field. The service includes on site assistance and advice on evaluation trials and laboratory work.

## MANUFACTURER

**Minova Australia Pty Ltd**

An ISO 9001:2015 Quality Management Certificated Company



FS 603747

## ADDITIONAL INFORMATION

Minova Australia offers a comprehensive range of products, all of which have been developed after extensive research and testing on a global scale via our international network of operations. These products include:

- Resin anchor systems
- High yield grouts and foams
- Monolithic chock systems
- High performance cable bolt grouts
- Polyurethane resin systems
- Sprayable coatings for ventilation control
- Water stop grouts
- Ventilation formwork systems including: Meshblock and Tecmesh
- Grout mixers and batchers both air and hydraulically operated
- Contract Installations
- Flexible membranes for strata support and waterproofing applications

## CUSTOMER SERVICE

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